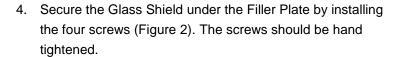


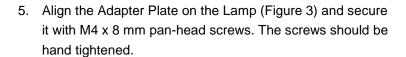
Installation of the ECE 5000 Lamp to the ECE Light Shield

- Remove the Filler Plate from the bottom of the ECE 5000 Lamp (Figure 1). Look at the bottom plate of the ECE 5000 Lamp. Notice the cut-out in the Filler Plate.
- 2. Place the Glass Shield on the Lamp.
- 3. Place the Filler Plate over the Glass Shield with the cut-out face down. Check that the glass is sitting in this pocket.

NOTE: If the glass is not positioned correctly there is the potential to crack the glass.



NOTE: Do not over tighten the screws. Doing so may cause the glass to crack.



NOTE: Do not over tighten the screws. Doing so may cause the glass to crack.

6. On the Light Shield, remove the two inner M4 x 8 mm screws from the left and right sides of the Top Cover Plate (Figure 4).



Figure 1. Lamp with Filler Plate Removed



Figure 2. Install Filler Plate

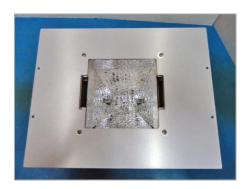


Figure 3. Install Adapter Plate to Lamp



Figure 4. Light Shield Top Cover, Remove Center M4 x 8 mm Screws

- 7. Install the Lamp/Adapter Plate Assembly to the Light Shield. Secure both assemblies together with the previously removed M4 x 8 mm screws (Figure 5).
- 8. Install the Bypass Connector in the J4 Receptacle on the rear panel of the Lamp.
- 9. Connect the Power Supply to the Lamp with the Interconnect Cable (PN 40695) (Figure 6).
- Using a second Interconnect Cable (PN 40878), connect the ECE Light Shield to the J5 Receptacle on the rear panel of the Lamp.
- Connect the Power Cable to the Power Supply and connect the opposite end to a power source. Unit is now ready to operate.



WARNING! With the lamp installed directly to the light shield assembly, the lamp is continuously on when power is applied to the unit. Take appropriate safety precautions when using the equipment in this configuration.



Figure 5. Lamp/Adapter Plate Assembly Installed on the Light Shield



Figure 6. Rear Cable Connections

For detailed operating instructions, please refer to the ECE Flood Lamp User Guide.



In addition to our light-curing equipment, Dymax also offers high-performance adhesives designed to rapidly bond glass, metal, and plastic substrates upon exposure to UV/Visible light and a variety of dispensing equipment. Our products are perfectly matched to work seamlessly with each other, providing design engineers with tools to dramatically improve manufacturing efficiency and reduce costs. Dymax is committed to providing the best chemistry, curing equipment, and dispensing systems that offer customers complete manufacturing solutions for their challenging applications.



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